

HTE-100

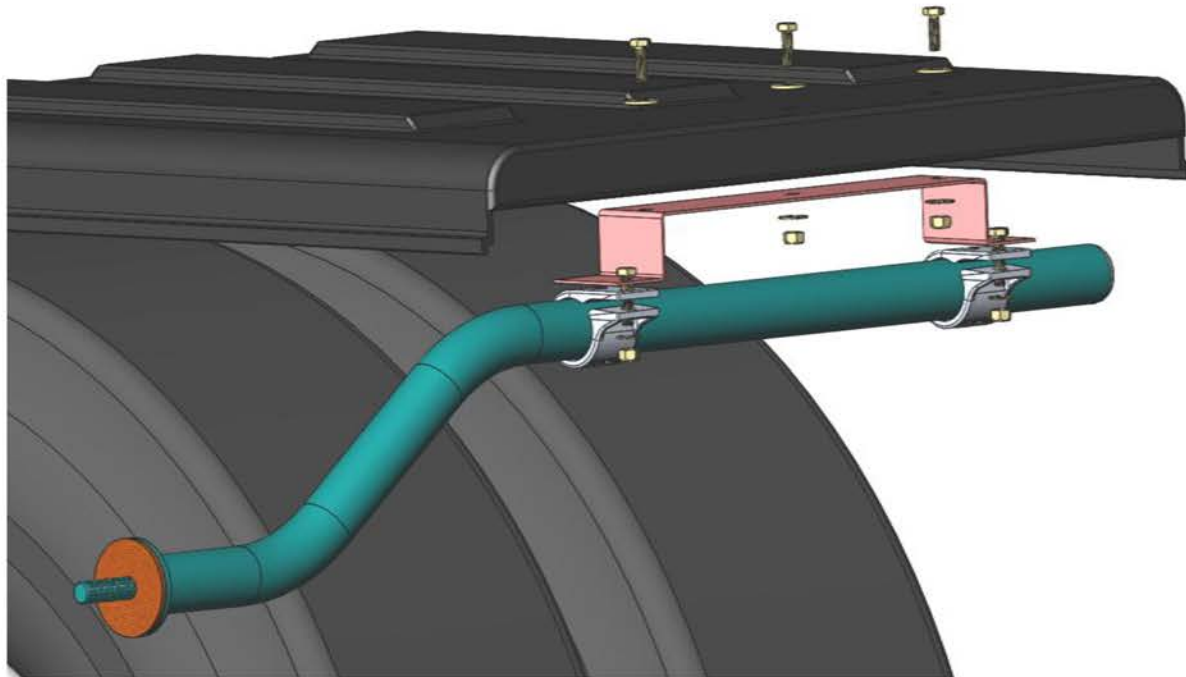
Half Tandem End Support Kit

Installation Guide

Each kit contains 4 x Aluclamp rings, 2 x riser bars, 2 x balata washers, hardware

The tube used to fit The Half Tandem End Support kit will normally mount in one of the fifth wheel assembly rail bolt holes. If this is not possible always ensure you follow the manufacturer's recommended procedure for drilling holes in the frame.

The offset of the tube offers a high level of adjustability and this should be considered when determining the mounting location. Once this is done place an orange Belata washer over the single bolt and locate through your chosen hole in the frame. Roughly position the tube then loosely tighten to the frame so it will stay in place.



Fitting Instructions

1. Slide two Aluclamp rings onto the tube and fasten the riser bar to the clamps using the 1 3/8 bolts, nuts and washers as per the diagram - again roughly position and loosely tighten.
2. Offer the Half tandem over the top of the riser bar and in the desired position on the truck. Adjust the tube and clamps to fit - once this has been done tighten all fixings to secure the assembly in place.
3. Drill 3 small pilot holes from underneath the riser bar and through the poly tandem. From above the half tandem drill 3 x 3/8" holes through the pilots and secure the fender to the riser bar using the 1" bolts, nyloc nuts and washers supplied. Note the large washer should be placed on the poly fender.